DEWALT®

DW743N
DW743K

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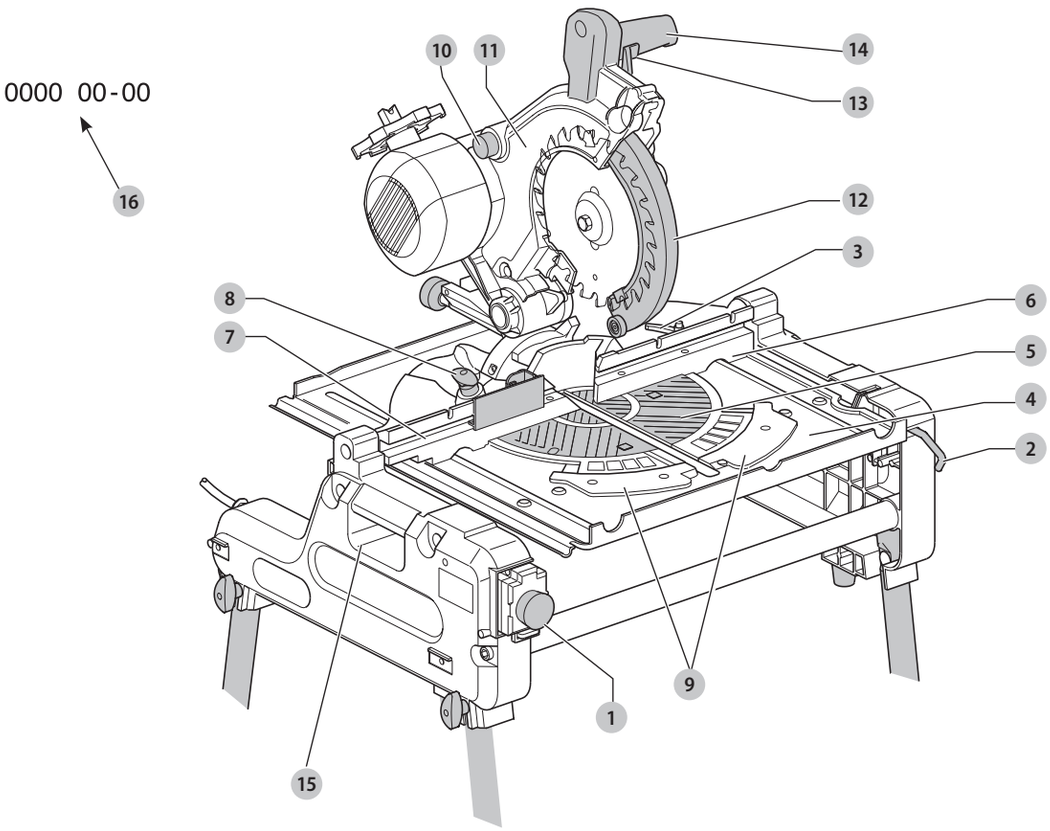
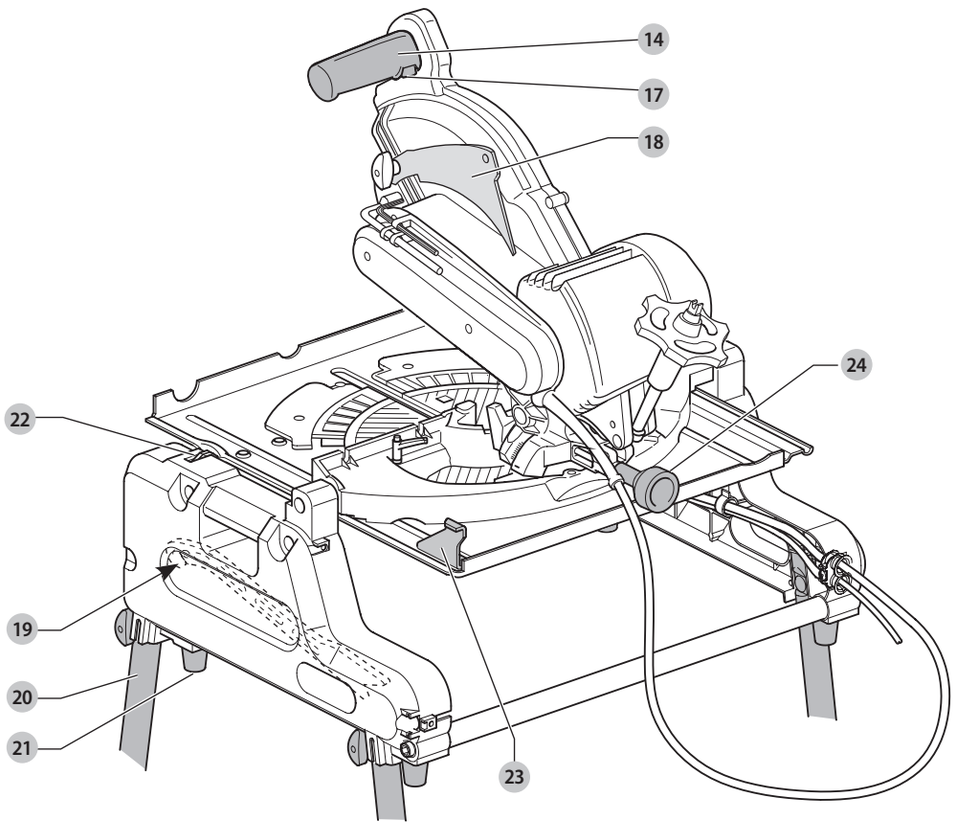
Fig. A1





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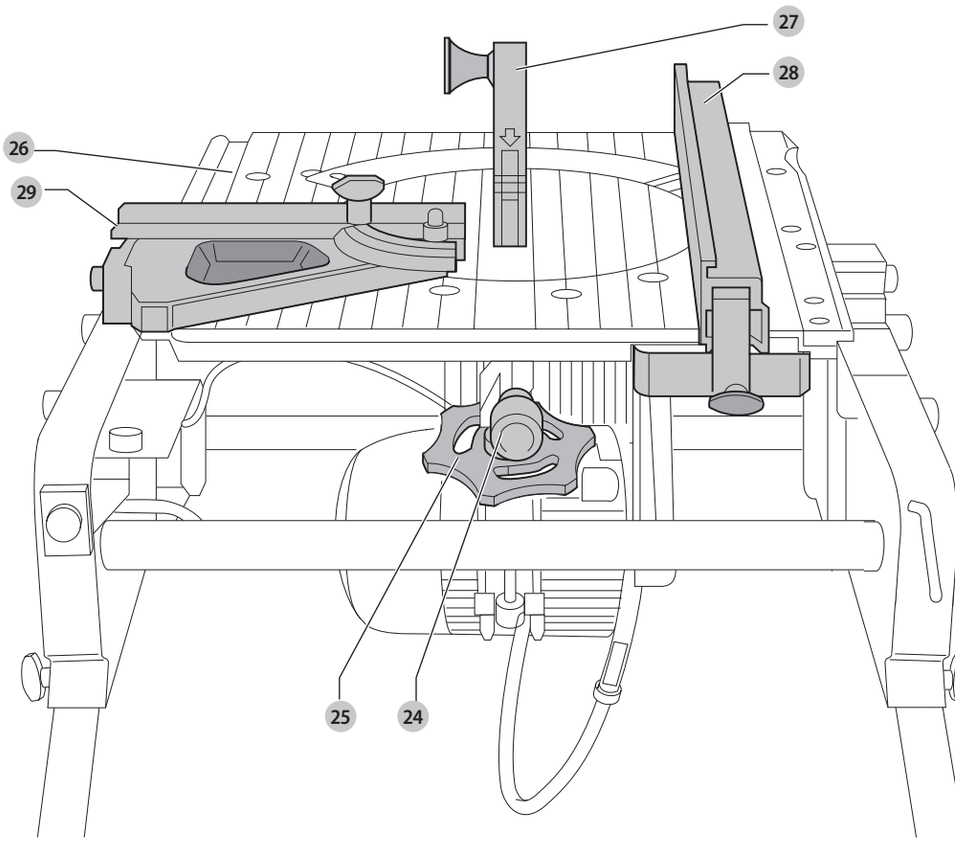

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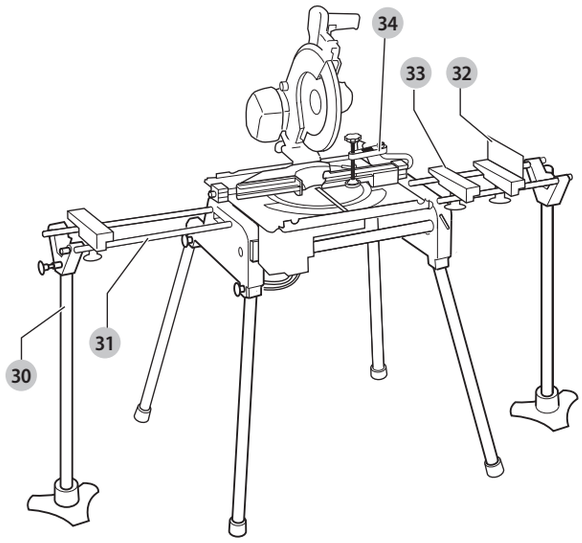

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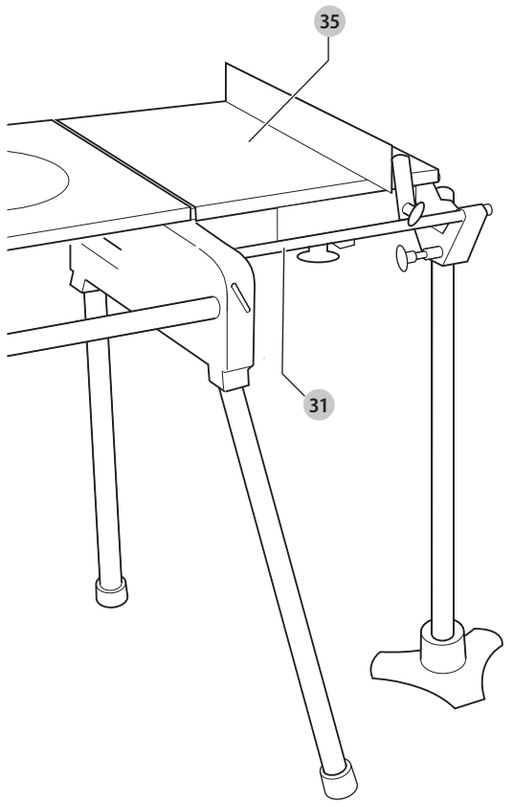

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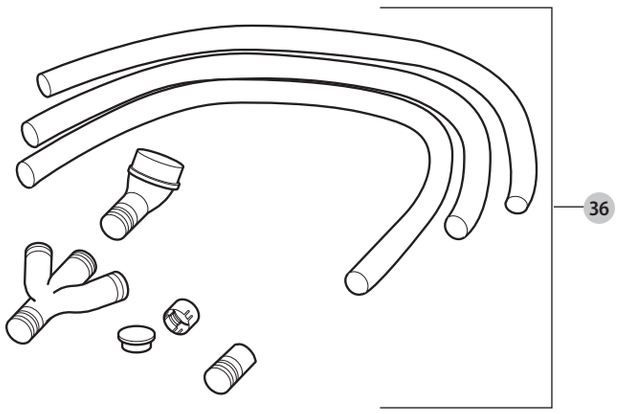

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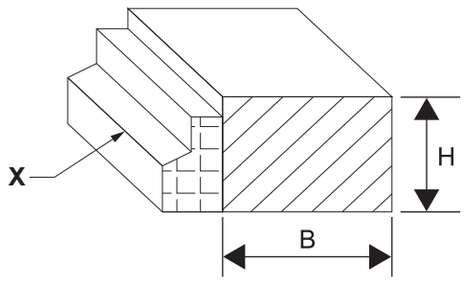


Fig. G1

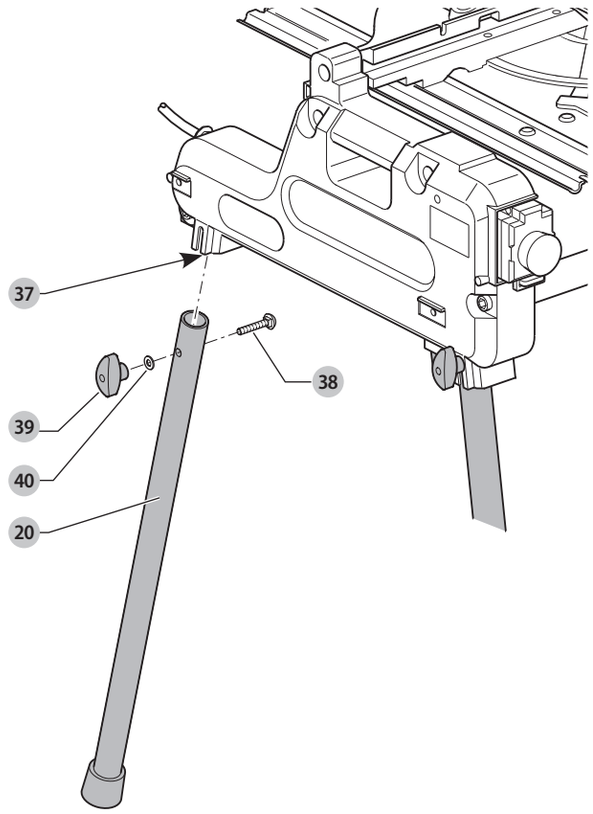
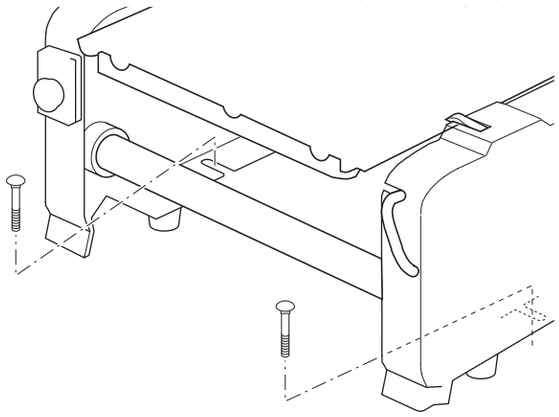


Fig. G2



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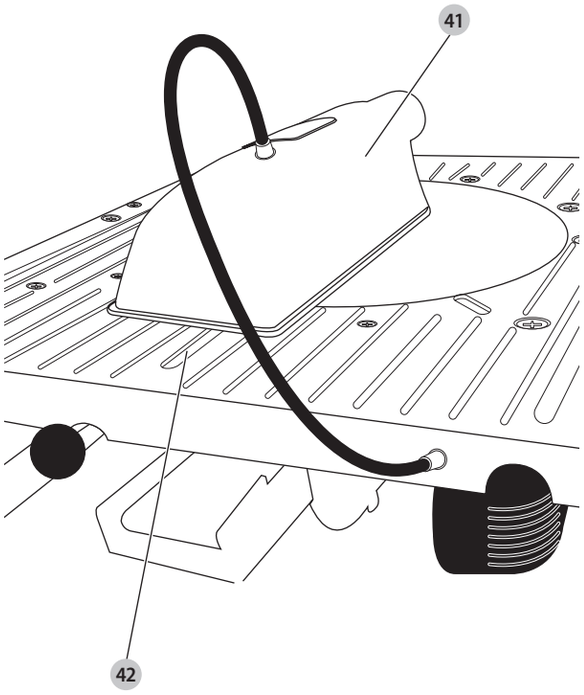
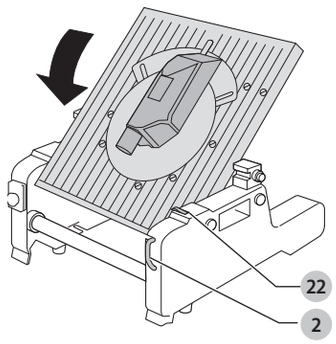


Fig. I1



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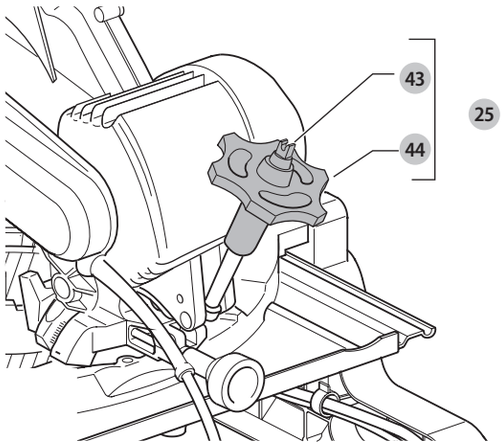

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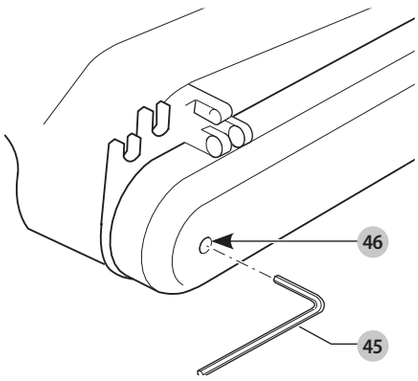

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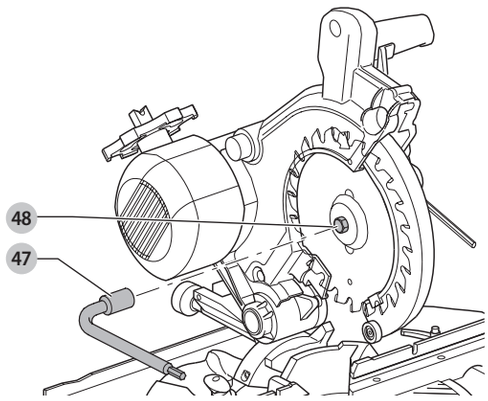

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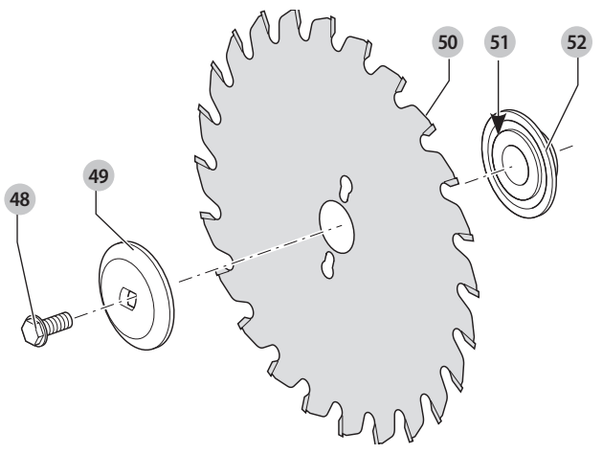

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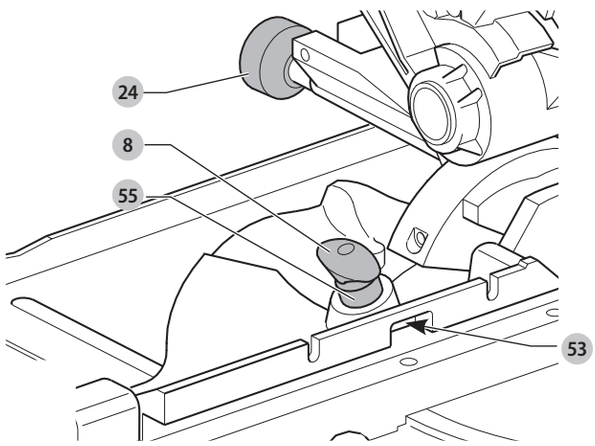

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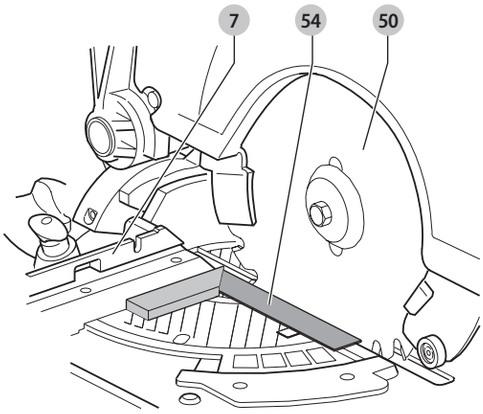
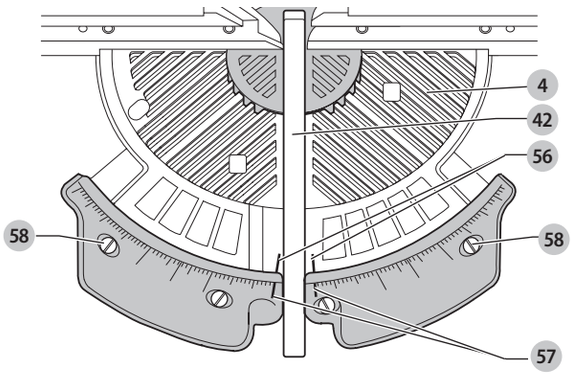


Fig. L



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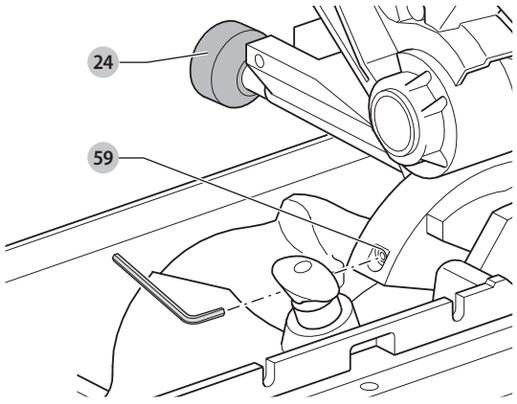

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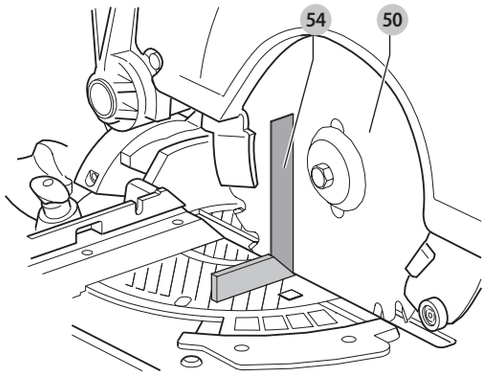

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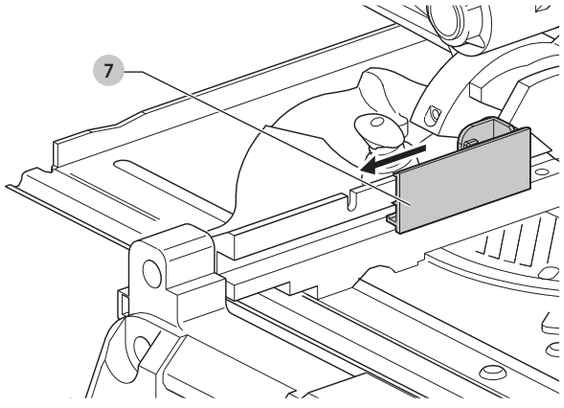

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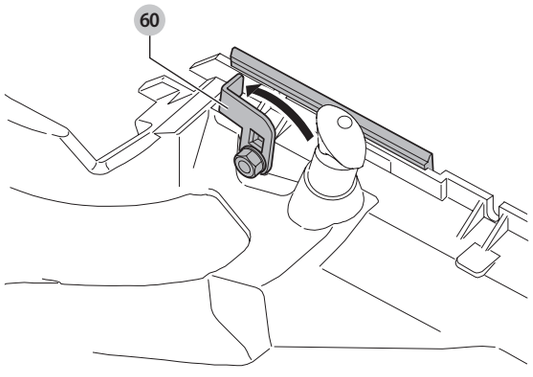

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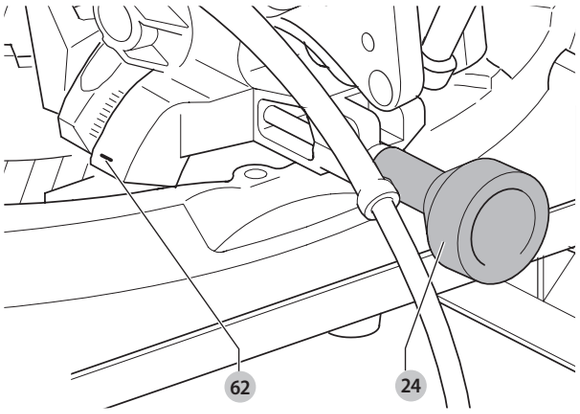

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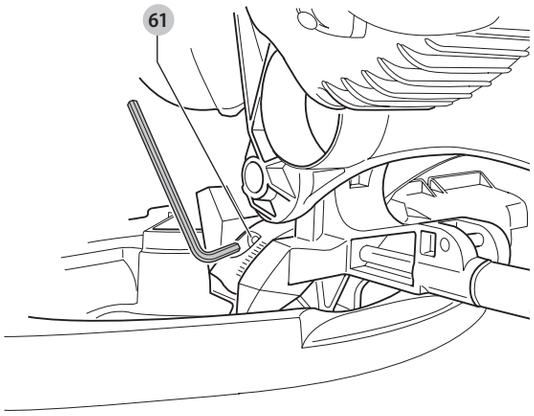

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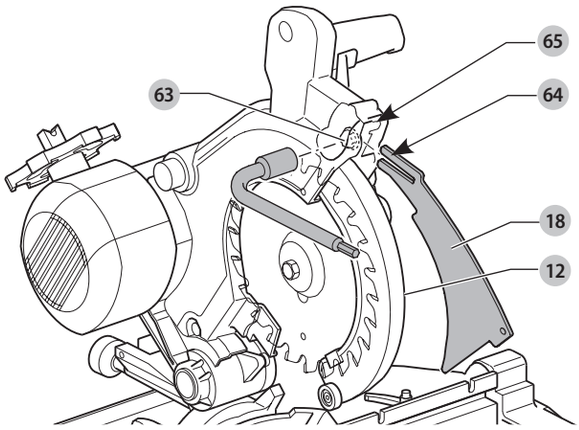

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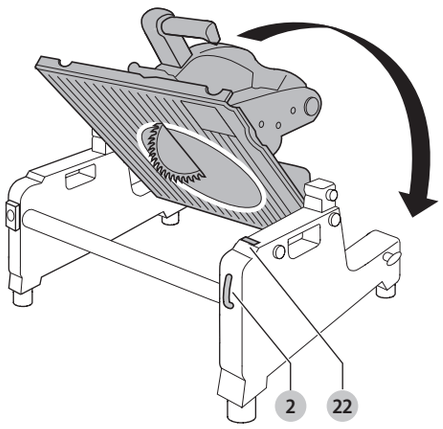

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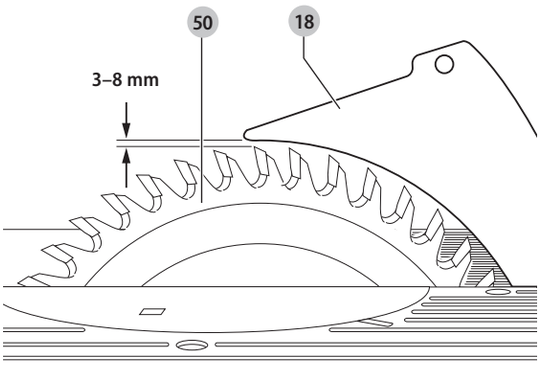

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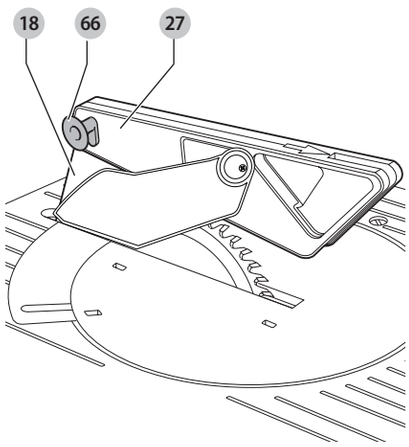

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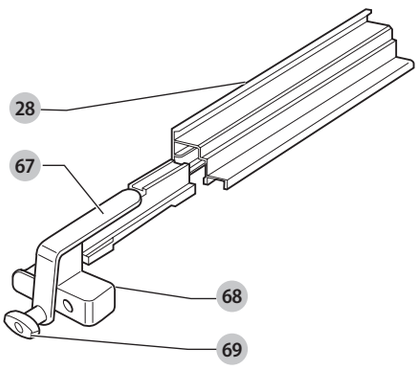

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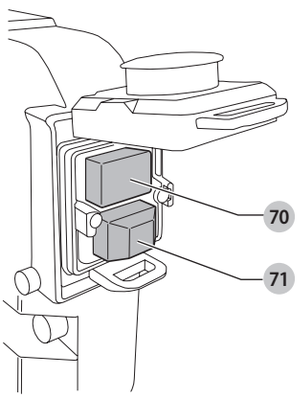
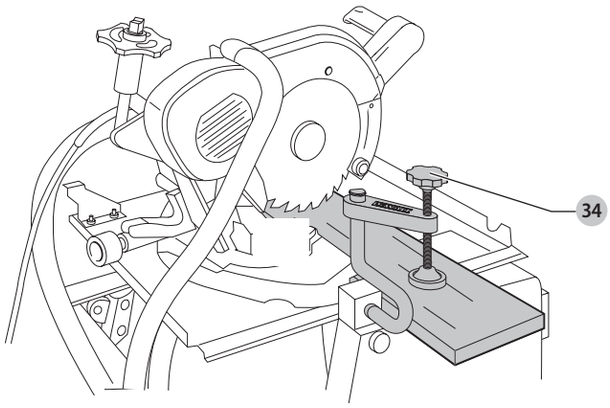


Fig. U



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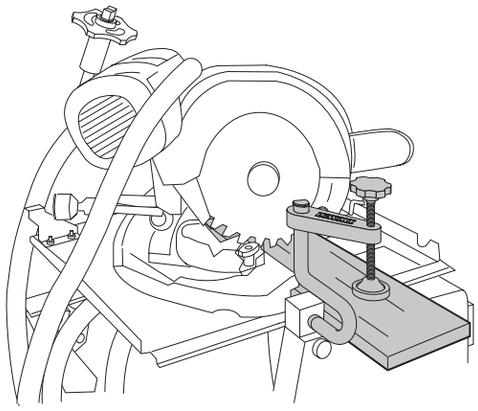

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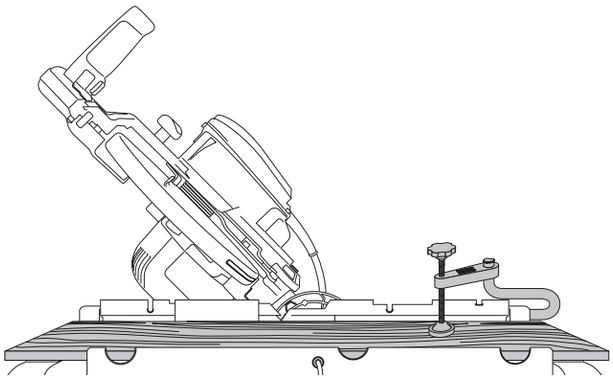

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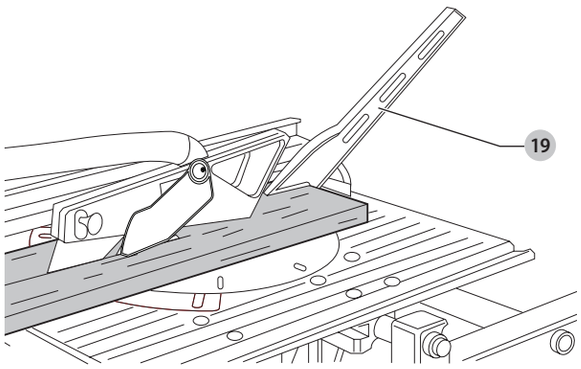


Fig. Y

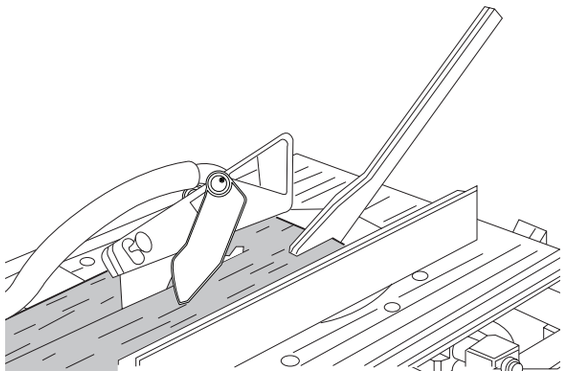
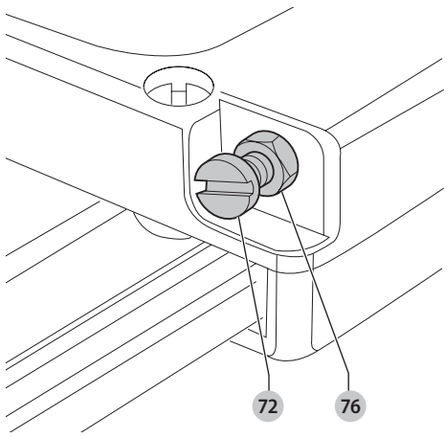


Fig. Z1



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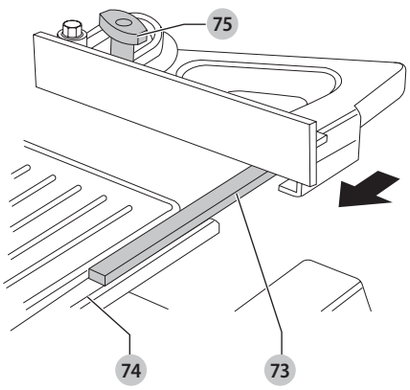

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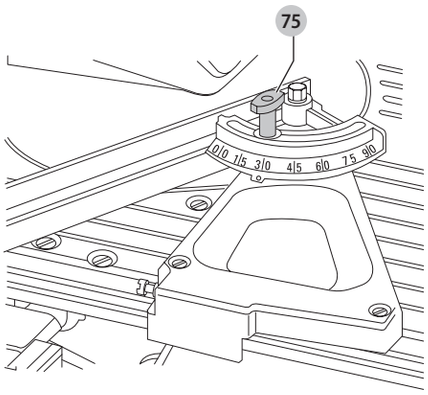


Fig. AA

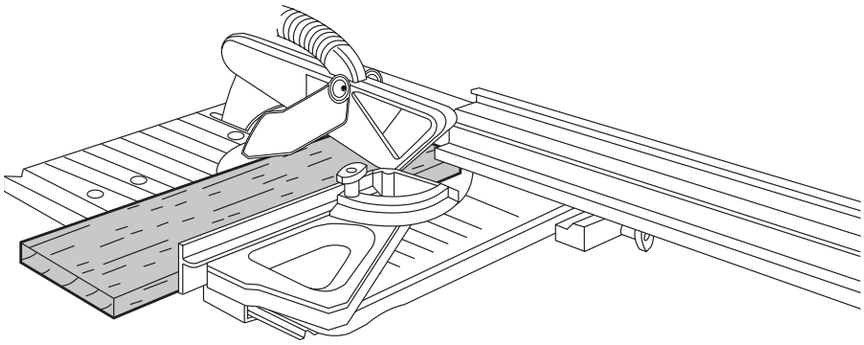
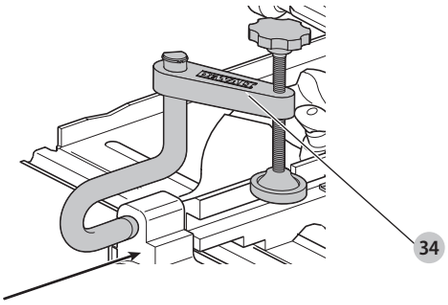
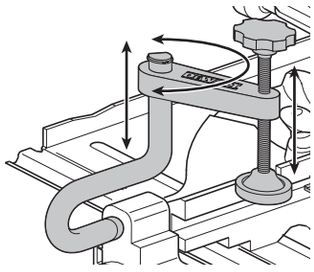


Fig. BB





FLIP-OVER SAW
DW743N, DW743K

Congratulations!

You have chosen a DEWALT tool. Years of experience, thorough product development and innovation make DEWALT one of the most reliable partners for professional power tool users.

Technical Data

		DW743N QS/GB	DW743N LX	DW743K QS
Voltage	V_{AC}	230	–	230
UK & Ireland	V_{AC}	230/115	115	230/115
Type		4	4	4
Power input				
230 V tools	W	2000	2000	2000
115–120 V tools	W	1700	1700	1700
No-load speed	min^{-1}	2850	2850	2850
Blade diameter	mm	250	250	250
Blade bore	mm	30	30	30
Blade body thickness	mm	2.2	2.2	2.2
Blade tooth thickness	mm	3	3	3
Riving knife thickness	mm	2.3	2.3	2.3
Mitre (max. positions)	left	45°	45°	45°
	right	45°	45°	45°
Bevel (max. positions)	left	45°	45°	45°
Automatic blade brake time	s	< 10	< 10	< 10
Weight	kg	37	37	37

Cutting Capacities

Mitre Saw Mode (Fig. F)			
Cutting angle	Size of material H mm	Notes B mm	Workpiece place against fence (X)
Straight cross-cut	20	180	No packaging piece required
	30	176	
	40	170	
	68	140	
	85	26	Cross-cut at max. height
Table turned 45° right for mitre cuts	70	95	
Table turned 45° left for mitre cuts	20	130	
Sawhead tilted 45° left for bevel cuts	50	140	

Bench Saw Mode				
Max. ripping capacity left/right	mm	210/210	210/210	210/210
Depth of cut at 90°	mm	0–62	0–62	0–62
Depth of cut at 45°	mm	0–32	0–32	0–32

Noise values and/or vibration values (triax vector sum) according to EN61029-2-11:				
L_{PA} (emission sound pressure level)	dB(A)	93	93	93
L_{WA} (sound power level)	dB(A)	106	106	106
K (uncertainty for the given sound level)	dB(A)	2.9	2.9	2.9
Vibration emission value a_h =	m/s^2	2.0	2.0	2.0
Uncertainty K =	m/s^2	1.5	1.5	1.5

The vibration and/or noise emission level given in this information sheet has been measured in accordance with a standardised test given in EN61029 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

WARNING: *The declared vibration and/or noise emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration and/or noise emission may differ. This may significantly increase the exposure level over the total working period.*

An estimation of the level of exposure to vibration and/or noise should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration and/or noise such as: maintain the tool and the accessories, keep the hands warm (relevant for vibration), organisation of work patterns.

EC-Declaration of Conformity

Machinery Directive

CE

Flip-Over Saw
DW743N, DW743K

DEWALT declares that these products described under ***Technical Data*** are in compliance with: 2006/42/EC, EN61029-1:2009 +A11:2010, EN61029-2-11:2012 +A11:2013.

These products also comply with Directive 2014/30/EU and 2011/65/EU. For more information, please contact DEWALT at the following address or refer to the back of the manual.

The undersigned is responsible for compilation of the technical file and makes this declaration on behalf of DEWALT.

Markus Rompel
Vice President of Engineering, PTE-Europe
DEWALT, Richard-Klinger-Straße 11,
D-65510, Idstein, Germany
03.04.2018

WARNING: *To reduce the risk of injury, read the instruction manual.*

Definitions: Safety Guidelines

The definitions below describe the level of severity for each signal word. Please read the manual and pay attention to these symbols.

DANGER: *Indicates an imminently hazardous situation which, if not avoided,* ***will*** *result in* ***death or serious injury****.*

WARNING: *Indicates a potentially hazardous situation which, if not avoided,* ***could*** *result in* ***death or serious injury****.*

CAUTION: *Indicates a potentially hazardous situation which, if not avoided,* ***may*** *result in* ***minor or moderate injury****.*

NOTICE: *Indicates a practice* ***not related to personal injury*** *which, if not avoided,* ***may*** *result in* ***property damage****.*

Denotes risk of electric shock.

Denotes risk of fire.

General Power Tool Safety Warnings

WARNING: Read all safety warnings, instructions, illustrations and specifications provided with this power tool. *Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.*

SAVE ALL WARNINGS AND INSTRUCTIONS FOR FUTURE REFERENCE.

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

1) Work Area Safety

a) ***Keep work area clean and well lit.*** *Cluttered or dark areas invite accidents.*

b) ***Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.*** *Power tools create sparks which may ignite the dust or fumes.*

c) ***Keep children and bystanders away while operating a power tool.*** *Distractions can cause you to lose control.*

2) Electrical Safety

a) ***Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.*** *Unmodified plugs and matching outlets will reduce risk of electric shock.*

b) ***Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.*** *There is an increased risk of electric shock if your body is earthed or grounded.*

c) ***Do not expose power tools to rain or wet conditions.*** *Water entering a power tool will increase the risk of electric shock.*

d) ***Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.*** *Damaged or entangled cords increase the risk of electric shock.*

e) ***When operating a power tool outdoors, use an extension cord suitable for outdoor use.*** *Use of a cord suitable for outdoor use reduces the risk of electric shock.*

f) ***If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply.*** *Use of an RCD reduces the risk of electric shock.*

3) Personal Safety

a) ***Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication.*** *A moment of inattention while operating power tools may result in serious personal injury.*

b) ***Use personal protective equipment. Always wear eye protection.*** *Protective equipment such as a dust mask, non-skid safety shoes, hard hat or hearing protection used for appropriate conditions will reduce personal injuries.*

c) ***Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool.*** *Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.*

d) ***Remove any adjusting key or wrench before turning the power tool on.*** *A wrench or a key left attached to a rotating part of the power tool may result in personal injury.*

e) ***Do not overreach. Keep proper footing and balance at all times.*** *This enables better control of the power tool in unexpected situations.*

f) ***Dress properly. Do not wear loose clothing or jewellery. Keep your hair and clothing away from moving parts.*** *Loose clothes, jewellery or long hair can be caught in moving parts.*

g) ***If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.*** *Use of dust collection can reduce dust-related hazards.*

h) ***Do not let familiarity gained from frequent use of tools allow you to become complacent and ignore tool safety principles.*** *A careless action can cause severe injury within a fraction of a second.*

4) Power Tool Use and Care

a) ***Do not force the power tool. Use the correct power tool for your application.*** *The correct power tool will do the job better and safer at the rate for which it was designed.*

b) ***Do not use the power tool if the switch does not turn it on and off.*** *Any power tool that cannot be controlled with the switch is dangerous and must be repaired.*

c) ***Disconnect the plug from the power source and/or remove the battery pack, if detachable, from the power tool before making any adjustments, changing accessories, or storing power tools.*** *Such preventive safety measures reduce the risk of starting the power tool accidentally.*

d) ***Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.*** *Power tools are dangerous in the hands of untrained users.*

e) ***Maintain power tools and accessories. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use.*** *Many accidents are caused by poorly maintained power tools.*

f) ***Keep cutting tools sharp and clean.*** *Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.*

g) ***Use the power tool, accessories and tool bits, etc. in accordance with these instructions, taking into account the working conditions and the work to be performed.*** *Use of the power tool for operations different from those intended could result in a hazardous situation.*

h) ***Keep handles and grasping surfaces dry, clean and free from oil and grease.*** *Slippery handles and grasping surfaces do not allow for safe handling and control of the tool in unexpected situations.*

5) Service

a) ***Have your power tool serviced by a qualified repair person using only identical replacement parts.*** *This will ensure that the safety of the power tool is maintained.*

Additional Safety Rules for Flip-over Saws

- *Do not allow untrained people to operate this machine.*
- *Do not use the saw to cut materials other than wood or similar materials.*
- *Select the correct saw blade for the material to be cut.*
- *Do not use cracked or damaged saw blades.*
- *Do not use HIGH SPEED STEEL blades.*
- *Use correctly sharpened blades. Observe the maximum speed marked on the saw blade. The marked speed must always be equal to or greater than the no-load speed of the machine specified under* ***technical data****.*
- *Do not use any spacers and spindle rings to make a blade fit onto the spindle.*
- *Ensure that the saw blade is mounted correctly before use.*
- *Make sure that the blade rotates in the correct direction. Keep the blade sharp.*
- *Do not use blades of larger or smaller diameter than recommended. For the proper blade rating refer to the* ***technical data****. Use only the blades specified in this manual, complying with EN847-1.*
- *Consider applying specially designed noise-reduction blades.*
- *Disconnect the machine from the mains supply before leaving the working place.*
- *Do not use the saw without the guards and riving knife in position and properly maintained, especially when changing from mitre saw mode to bench saw mode, or vice versa.*
- *Make sure the floor area around the machine is level, well maintained and free of loose materials, e.g. chips and cut-offs.*
- *Make sure adequate general or localized lighting is provided.*
- *Wear suitable personal protective equipment when necessary, including:*
  - *hearing protection to reduce the risk of induced hearing loss;*
  - *respiratory protection to reduce the risk of inhalation of harmful dust;*
  - *gloves for handling saw blades and rough material. Saw blades should be carried in a holder wherever practicable.*
- *Before making any operation ensure the machine is located on an even and stable surface.*
- *Refrain from removing any cut-offs or other parts of the work piece from the cutting area while the saw is running and the saw head is not in the rest position.*
- *Replace the table insert when worn.*
- *Replace the table when the slot in the table is too wide.*
- *Report faults in the machine, including guards or saw blades, to your dealer as soon as they are discovered.*
- *Ensure that the upper portion of the saw blade is completely enclosed in the mitre sawing mode.*
- *Ensure that the arm is securely fixed in the working position in the bench sawing mode.*
- *Ensure that the arm is securely fixed when bevelling in the bench saw mode.*
- *Take care when grooving during the bench saw operation by using appropriate guarding system. Slotting is not allowed.*
- *Connect the saw to a dust collection device when sawing wood. Always consider factors which influence exposure of dust such as:*
  - *Type of material to be machined (chip board produces more dust than wood);*
  - *Correct adjustment of the saw blade;*
  - *Ensure that the local extraction as well as hoods, baffles and chutes are properly adjusted.*
  - *Dust extractor with air velocity not less than 20 m/s*
- *Do not use any abrasive discs or diamond cutting wheels..*
- *In case of an accident or machine failure, immediately turn the machine off and disconnect machine from the power source.*
- *Report the failure and mark the machine in suitable form to prevent other people from using the defective machine.*
- *When the saw blade is blocked due to abnormal feed force during cutting, turn the machine off and disconnect it from power supply. Remove the workpiece and ensure that the saw blade runs free. Turn the machine on and start new cutting operation with reduced feed force.*
- *Never cut light alloy, especially magnesium.*
- *Whenever the situation allows, mount the machine to a bench using bolts with a diameter of 8 mm and 80 mm in length (Fig. G2).*

Additional Safety Rules for Mitre Saws

- *Make sure all locking knobs and clamp handles are tight before starting any operation.*
- *Do not operate the machine without the guard in position, or if the guard does not function or is not maintained properly.*
- *Never use your saw without the kerf plate.*
- *Never place either hand in the blade area when the saw is connected to the electrical power source.*
- *Never attempt to stop a machine in motion rapidly by jamming a tool or other means against the blade; serious accidents can be caused unintentionally in this way.*
- *Before using any accessory consult the instruction manual. The improper use of an accessory can cause damage.*
- *Select the correct blade for the material to be cut.*
- *Use a holder or wear gloves when handling a saw blade or rough material.*
- *Raise the blade from the kerf in the workpiece prior to releasing the switch.*
- *Ensure that the arm is securely fixed when performing bevel cuts.*
- *Do not wedge anything against the fan to hold the motor shaft.*
- *The blade guard on your saw will automatically raise when the arm is brought down; it will lower over the blade when the arm is raised. The guard can be raised by hand when installing or removing saw blades or for inspection of the saw. Never raise the blade guard manually unless the saw is switched off.*
- *Keep the surrounding area of the machine well maintained and free of loose materials, e.g. chips and cut-offs.*
- *Check periodically that the motor air slots are clean and free of chips.*
- *Replace the kerf plate when worn.*
- *Disconnect the machine from the mains before carrying out any maintenance work or when changing the blade.*
- *Never perform any cleaning or maintenance work when the machine is still running and the head is not in the rest position.*
- *When possible, always mount the machine to a bench.*
- *If you use a laser to indicate the cutting line, make sure that the laser is of class 2 according to EN60825-1:2007. Do not replace a laser diode with a different type. If damaged, have the laser repaired by an authorised repair agent.*
- *Never use the machine in mitre saw mode as long as the guard is not fitted (41 Fig. H).*
- *Never cut workpiece shorter than 150 mm.*
- *Without additional support the machine is designed to accept the maximum workpiece size of:*
  - *Height 68 mm by width 140 mm by length 600 mm*
  - *Longer workpieces need to be supported by suitable additional table. Always clamp the workpiece safely.*
- *Always clamp the workpiece safely.*

Additional Safety Rules for Bench Saws

- *Do not use saw blades with a body thickness greater or a width of tooth smaller than the thickness of the riving knife.*
- *Make sure that the blade rotates in the correct direction and that the teeth are pointing to the front of the bench saw.*
- *Be sure all clamp handles are tight before starting any operation.*
- *Be sure all blade and flanges are clean and the recessed sides of the collar are against the blade. Tighten the arbor nut securely.*
- *Keep the saw blade sharp and properly set.*
- *Make sure that the riving knife is adjusted to the correct distance from the blade - maximum 5 mm.*
- *Never operate the saw without the upper and lower guards in place.*
- *Keep your hands out of the path of the saw blade.*
- *Disconnect the saw from the mains supply before changing blades or carrying out maintenance.*
- *Use a push stick at all times, and ensure that you do not place hands closer than 150 mm from the saw blade while cutting.*
- *Do not attempt to operate on anything but the designated voltage.*
- *Do not apply lubricants to the blade when it is running.*
- *Do not reach around behind the saw blade.*
- *Always keep the push stick in its place when not in use.*
- *Do not stand on top of the unit.*
- *During transportation make sure that the upper part of the saw blade is covered, e.g., by the guard.*
- *Do not use the guard for handling or transportation.*
- *Do not use blades with a body thickness greater or a width of tooth smaller than the thickness of the riving knife.*
- *Consider applying specially designed noise-reduction blades.*

Additional Safety Rules for Table Saws

- *Rebating, slotting or grooving is not allowed.*
- *Always use the push stick. Never cut workpiece smaller than 50 mm.*
- *Without additional support the machine is designed to accept the maximum workpiece size of:*
  - *Height 62 mm by width 600 mm by length 1500 mm*
  - *Longer workpieces need to be supported by suitable additional table, e.g. DE3472.*

WARNING: *We recommend the use of a residual current device with a residual current rating of 30mA or less.*

Residual Risks

The following risks are inherent to the use of saws:

- *injuries caused by touching the rotating parts*

In spite of the application of the relevant safety regulations and the implementation of safety devices, certain residual risks cannot be avoided. These are:

- *Impairment of hearing.*
- *Risk of accidents caused by the uncovered parts of the rotating saw blade.*
- *Risk of injury when changing the blade.*
- *Risk of squeezing fingers when opening the guards.*
- *Health hazards caused by breathing dust developed when sawing wood, especially oak, beech and MDF.*

The following factors are of influence to noise production:

- *The material to be cut.*
- *The type of saw blade.*
- *The feed force.*

The following factors increase the risk of breathing problems:

- *No dust extractor connected when sawing wood.*
- *Insufficient dust extraction caused by uncleaned exhaust filters*
- *Worn saw blade.*
- *Workpiece not exactly guided.*

Electrical Safety

The electric motor has been designed for one voltage only. Always check that the power supply corresponds to the voltage on the rating plate.

This machine is of Class I construction; therefore earthed (grounded) connection is required.

WARNING: *115 V units have to be operated via a fail-safe isolating transformer with an earth screen between the primary and secondary winding.*

If the supply cord is damaged, it must be replaced by a specially prepared cord available through the DEWALT service organisation.

Mains Plug Replacement (U.K. & Ireland Only)

If a new mains plug needs to be fitted:

- *Safely dispose of the old plug.*
- *Connect the brown lead to the live terminal in the plug.*
- *Connect the blue lead to the neutral terminal.*

WARNING: *No connection is to be made to the earth terminal.*

Follow the fitting instructions supplied with good quality plugs. Recommended fuse: 13 A.

Using an Extension Cable

If an extension cable is required, use an approved 3–core extension cable suitable for the power input of this tool (see ***Technical Data***).The minimum conductor size is 1.5 mm^2; the maximum length is 30 m.

When using a cable reel, always unwind the cable completely.

Package Contents

The package contains:

1 Partly assembled machine
4 Legs
1 Saw blade (DW743N)
2 Saw blades (DW743K)
1 Box containing:
  1 Top guard for bench saw position
  1 Under-table guard for mitre saw position
  1 Parallel fence
  1 Push stick
  1 Material clamp
1 Plastic bag containing:
  4 M8 locking knobs
  4 M8 x 50 mushroom head bolts
  4 D8 flat washers
  1 Locking grommet
1 Instruction manual

- *Check for damage to te tool, parts or accessories which may have occurred during transport.*
- *Take the time to thoroughly read and understand this manual prior to operation.*
- *Remove the saw from the packaging material carefully.*

Markings on Tool

The following pictograms are shown on the tool:


Read instruction manual before use.


Wear ear protection.


Wear eye protection.


Never use the mitre saw when the guard is not in place.


When using the machine in the mitre saw mode, make sure to operate the trigger switch when switching on and off. Do not operate the switchbox in this mode.


When using the machine in the bench saw mode, make sure that the riving knife has been mounted. Do not use the machine without the riving knife.


Do not use the riving knife when using the machine in the mitre saw mode. Make sure that the riving knife is secured in the upper rest position (Fig. A).


Carrying point

Date Code Position (Fig. A)

The date code **16**, which also includes the year of manufacture, is printed into the housing.

Example:

2019 XX XX
Year of Manufacture

Description (Fig. A)

WARNING: *Never modify the power tool or any part of it. Damage or personal injury could result.*

1 On/off switch (bench saw mode)
2 Table release lever
3 Rotating table clamp
4 Mitre saw table
5 Rotating table
6 Fence right-hand side
7 Fence left-hand side
8 Rotating table location plunger
9 Mitre scale/table insert
10 Dust extraction adapter
11 Fixed upper blade guard
12 Moveable lower blade guard

13 Guard release lever
14 Operating handle
15 Hand indentations
16 Date code
17 Trigger switch (mitre saw mode)
18 Riving knife
19 Push stick storage
20 Leg
21 Foot
22 Table locking device
23 Saw table retention bracket
24 Bevel clamp knob

Intended Use

Your DEWALT flip-over saw has been designed to operate as a mitre saw or saw bench to perform the four main sawing operations of ripping, cross-cutting, bevelling and mitring easily, accurately and safely.

This unit is designed for use with a nominal blade diameter 250 mm carbide tip blade for professional cutting wood, wood products and plastics.

Mitre Saw Mode

In mitre saw mode, the sawing machine is used in vertical, mitre or bevel position.

Bench Saw Mode

Turned over on its central axis, the sawing machine is used to perform the standard ripping operation and for sawing wide pieces by manually feeding the workpiece into the blade.

WARNING: *Do not use the machine for other purposes as described.*

DO NOT use under wet conditions or in the presence of flammable liquids or gases.

DO NOT let children come into contact with the tool. Supervision is required when inexperienced operators use this tool.

- **Young children and the infirm.** This appliance is not intended for use by young children or infirm persons without supervision.
- This product is not intended for use by persons (including children) suffering from diminished physical, sensory or mental abilities; lack of experience, knowledge or skills unless they are supervised by a person responsible for their safety. Children should never be left alone with this product.

ASSEMBLY AND ADJUSTMENTS

WARNING: To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing set-ups or when making repairs. *Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.*

Unpacking

WARNING: *When moving the machine, always seek assistance. The machine is too heavy for one person to handle.*

1. Remove the loose packaging material from the box.
2. Lift the machine out of the box.
3. Remove the parts box from the interior of the machine.
4. Remove any remaining packing material from the machine.

Mounting the Legs (Fig. G1)

With the legs mounted, the machine is suitable for stand-alone placement.

1. Turn the machine upside down.
2. Pass a coach bolt 38 from the flat side through the holes into each of the legs 20.
3. Place a lock knob 39 and washer 40 onto the bolts.
4. Present a leg 20 to each of the mounting points 37 located at the edges on the inside of the base. For each leg, make sure that the lock knob and washer locate at the outside of the open ended slot.
5. Tighten the lock knobs.
6. Turn the machine straight up. Make sure it is level; adjust the leg clamping height if required.

Mounting the Machine to the Workbench (Fig. G2)

With the legs removed, the machine is suitable for placement on a workbench. To ensure a safe operation, the machine has to be fixed to the workbench and mounted with bolts 8 mm diameter by 80 mm long.

Assembly for Mitre Saw Mode

Mounting the Under-Table Guard (Fig. H)

The under-table guard 41 is fitted to the top of the bench saw table.

1. Place the two hooks on the left of the guard into the oblong slots on the left of the blade slot 42.
2. Place the guard flat on the table and press it in the locking grommet.
3. To remove, loosen the grommet with a screwdriver and proceed in reverse order.

Turning the Sawhead and Table Over (Fig. B, I1, I2)

1. Withhold the saw table with one hand and push the table release lever 2 to the left (Fig. I1).
2. Push the table downwards at the front and swing it over completely until the motor assembly is uppermost and the indentation engages in the retaining teeth of the table locking device 22.
3. The head assembly is held down by a clamp strap at the front and a height adjuster 25 at the rear (Fig. B).
4. Remove the strap.
5. Rotate the wheel 43 counterclockwise whilst holding down the head until the "U"-shaped bracket 44 can be disengaged from its seating (Fig. I2).
6. Swing and push the height adjuster up.
7. Holding the head firmly, allow the spring pressure to take the head upwards into its rest position.

Mounting the Saw Blade (Fig. A, J1–J3)

WARNING: To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing set-ups or when making repairs. *Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.*

WARNING: *Be aware the saw blade shall be replaced in the described way only. Only use saw blades as specified under* ***Technical Data****; Cat.no.: DT4321.*

WARNING: *The teeth of a new blade are very sharp and can be dangerous.*

WARNING: *Always change blades with the machine in mitre saw mode.*

1. Ensure riving knife 18 is secured in the upper rest position (Fig. A).
2. Insert the hex key 45 through the hole 46 in the belt casing into the spindle end (Fig. J1). Place the blade spanner 47 onto the blade locking screw 48 (Fig. J2).
3. The blade locking screw has a left-handed thread, therefore holding the hex key firmly, turn the spanner clockwise to loosen.
4. Depress the head lock up guard release lever 13 to release the lower guard 12, then raise the lower guard as far as possible.
5. Remove the blade locking screw 48 and the outside arbor collar 49 (Fig. J3).
6. Make sure the inner flange and both faces of the blade are clean and free of dust.
7. Install the saw blade 50 onto the shoulder 51 provided on the inside arbor collar 52, making sure that the teeth at the bottom edge of the blade are pointing toward the back of the saw (away from the operator).
8. Carefully ease the blade into position and release the lower blade guard.
9. Replace the outer arbor collar.
10. Tighten the blade locking screw 48 by turning counterclockwise while holding the hex key steady with your other hand.
11. Place the blade spanner and Hex key in their storage position.

WARNING: *After mounting or replacing the blade, always check that the blade is fully covered by the guard. Make sure the blade spanner and hex key have been replaced in their storage position.*

Adjustments for Mitre Saw Mode

WARNING: *Be aware the saw blade shall be replaced in the described way only. Only use saw blades as specified under* ***Technical Data****; Cat.no.: DT4321.*

Your mitre saw was accurately adjusted at the factory. If readjustment due to shipping and handling or any other reason is required, follow the steps below to adjust your saw. Once made, these adjustments should remain accurate.

Checking and Adjusting the Blade to the Fence (Fig. K1, K2, L)

1. With the head in the vertical position and the bevel clamp knob 24 released, slacken the locking screw 53 in the rotating table location plunger 8 (Fig. K1).
2. Pull down the head until the blade just enters the saw kerf.
3. Place a square 54 against the left side 7 of the fence and blade 50 (Fig. K2). The angle should be 90°.

WARNING: *Do not touch the tips of the blade teeth with the square.*

4. If adjustment is required, proceed as follows:
   a. Rotate the eccentric adjustment bush 55 until the face of the saw blade is flat against the square (Fig. K1).
   b. Tighten the locking screw 53.
5. Check that the red marks 56 near the blade slot 42 are in line with the 0° position 57 on the two scales (Fig. L).
6. If adjustment is required, loosen the screws 58 and bring the indicators in line. The 45° position should now also be accurate. If this is not the case, the blade is not perpendicular to the rotating table (see below).

Checking and Adjusting the Blade to the Table (Fig. M1, M2)

1. Loosen the bevel clamp knob 24 (Fig. M1).
2. Press the saw head to the right to ensure it is fully vertical and tighten the bevel clamp handle.
3. Pull down the head until the blade just enters the saw kerf.
4. Place a set square 54 on the table and up against the blade 50 (Fig. M2). The angle should be 90°.

WARNING: *Do not touch the tips of the blade teeth with the square.*

5. If adjustment is required, proceed as follows:
   a. Loosen the bevel clamp knob 24 (Fig. M1) and turn the vertical position adjustment stop screw 59 in or out until the blade is at 90° to the table as measured with the square 54 (Fig. M2).

Checking and Adjusting the Mitre Angle (Fig. A, L)

The straight cross-cut and 45° mitre positions are pre-set.

1. Pull up the rotating table location plunger 8 and rotate it counterclockwise a quarter of a turn (Fig. A).

2. Loosen the rotating table clamp **3**. The handle allows a ratchet-type action when full rotation of the handle is not possible.
3. Grip the operating handle **14** (Fig. A), compress the guard release lever **13** and lower the saw about halfway.
4. Turn the sawhead with its rotating table to the required position.
5. Tighten the rotating table clamp **3**. The rotating table location plunger **8** will engage automatically (Fig. A).
6. Using the red marks **56**, the mitre saw table **4** can be set to any mitre angle left or right between 0° and 45° (Fig. L).
7. Proceed as for pre-set positions. The rotating table location plunger cannot be used for intermediate angles.

WARNING: *Always make a trial cut in a piece of waste wood, to check for accuracy.*

Adjusting the Fence (Fig. N1, N2)

The moveable part of the left side of the fence can be adjusted to provide maximum support of the workpiece near the blade, while allowing the saw to bevel to a full 45° left. The sliding distance is limited by stops in both directions. To adjust the fence **7**:

1. Lift the lever **60** to release the fence **7**.
2. Slide the fence to the left.
3. Make a dry run with the saw switched off and check for clearance. Adjust the fence to be as close to the blade as practical to provide maximum workpiece support, without interfering with the up and down movement of the arm.
4. Push the lever **60** down to secure the fence in place.

Checking and Adjusting the Bevel Angle (Fig. N1, O1, O2)

1. Slide the side fence to the left as far as it will go (Fig. N1).
2. Loosen the bevel clamp knob **24** and move the saw head to the left. This is the 45° bevel position.
3. If adjustment is required, proceed as follows:
   a. Turn the stopscrew **61** in or out as necessary until the pointer **62** indicates 45°.

Assembly for Bench Saw Mode

Changing from Mitre Saw to Bench Saw Mode (Fig. A, B, I2, P1, P2)

1. Put the blade into 0° cross-cut position with the rotating table location plunger **8** correctly located and the rotating table clamp **3** secured (Fig. A).
2. Slacken the riving knife clamp bolt **63** just enough to allow the riving knife to enter the mounting slot (Fig. P1).
3. Take the riving knife **18** from its storage position against the saw head (Fig. A).
4. Depress the guard release lever **13** to release the blade guard **12**, then raise the blade guard as far as possible (Fig. A).
5. Slide the riving knife bracket **64** fully into the mounting slot **65** (Fig. P1). Tighten the clamp bolt.
6. Gently release the lower guard until it is held in place behind the edge protruding from the inside of the riving knife.
7. Remove the under-table guard.
8. Pull down the saw head and swing the height adjuster **25** until its U-shaped bracket **44** engages on the pin provided in the base (Fig. I2).
9. Turn the wheel **43** of the adjuster to make the blade and riving knife protrude from the bench saw table **26** (Fig. B) to provide maximum cutting depth in bench saw mode.

WARNING: *The blade should not foul the lower blade guard.*

10. Pull the table release lever **2** to the left, lift the front edge of the table and flip it back through 180° until the teeth of the table-locking device **22** automatically engage the saw blade retention lever to secure it in the bench saw mode (Fig. P2).

WARNING: *Be careful not to lose control over the movement of the table.*

Position of the Riving Knife (Fig. Q)

Fit the riving knife **18** as described above. Once fitted, the riving knife does not require further adjustment.

Fitting the Upper Blade Guard (Fig. R)

The upper blade guard **27** is designed to be quickly and easily attached, via a spring-loaded plunger to the hole in the riving knife **18** once it has been positioned through the worktable for bench saw mode.

Secure the upper blade guard **27** to the riving knife by pulling the knob **66** to allow the plunger in the guard to engage.

WARNING: *Never use your saw in bench saw mode without the upper guard correctly fitted.*

Mounting and Adjusting the Parallel Fence (Fig. A, S)

The dual height parallel fence **28** can be used in two positions (11 or 62 mm). The parallel fence can be mounted on either side of the blade.

To mount the fence into the appropriate position, proceed as follows:

1. Loosen the knob **69**.
2. Slide the bracket on from the left or the right. The clamping plate **68** engages behind the front edge of the table.
3. Tighten the knob **69**.
4. Check that the fence is parallel to the blade.
5. If adjustment is required, proceed as follows:
   a. Adjust the fence so that it is parallel to the blade by checking the distance between the blade and the fence at the front and rear of the blade. To do so, turn the adjustment screw in the fence support in or out as necessary.

The default set-up of the fence is to the right-hand side of the blade.

To prepare the fence for use to the left-hand side of the blade, proceed as follows:

1. Loosen the knob **69**.
2. Pull out the bracket **67** and replace it in the other end.
3. Fit the fence to the table.
4. Tighten the knob **69**.

WARNING: *Use the 11 mm profile for ripping low workpieces to allow access between the blade and the fence for the push stick* **19**.

WARNING: *The rear end of the fence should be level with the front of the riving knife.*

Changing from Bench Saw to Mitre Saw Mode (Fig. A, B, H, I2, P1)

1. Remove the parallel fence **28** (Fig. B).
2. Turn the wheel **43** of the height adjuster **25** to provide maximum cutting depth in mitre saw mode (Fig. I2).
3. Proceed as described in the section ***Turning the Sawhead and Table Over***.
4. Slacken the riving knife clamp bolt **63** and remove the riving knife **18**, while holding the blade guard **12** (Fig. P1).
5. Lower the blade guard.
6. Place the riving knife in its storage position against the saw head.
7. Replace the under-table guard **41** (Fig. H).

Prior to Operation

- *Install the appropriate saw blade. Do not use excessively worn blades. The maximum rotation speed of the tool must not exceed that of the saw blade.*
- *Do not attempt to cut excessively small pieces.*
- *Allow the blade to cut freely. Do not force.*
- *Allow the motor to reach full speed before cutting.*
- *Make sure all locking knobs and clamp handles are tight.*

OPERATION

Instructions for Use

WARNING: *Always observe the safety instructions and applicable regulations.*

WARNING: To reduce the risk of serious personal injury, turn tool off and disconnect tool from power source before making any adjustments or removing/installing attachments or accessories.

WARNING:

- *The attention of UK users is drawn to the "woodworking machines regulations 1974" and any subsequent amendments.*
- *Ensure the material to be sawn is firmly secured in place.*
- *Apply only a gentle pressure to the tool and do not exert side pressure on the saw blade.*
- *Avoid overloading.*

Ensure the machine is placed to satisfy your ergonomic conditions in terms of table height and stability. The machine site shall be chosen so that the operator has a good overview and enough free surrounding space around the machine that allows handling of the workpiece without any restrictions.

To reduce effects of vibration make sure the environment temperature is not too cold, machine and accessory is well maintained and the workpiece size is suitable for this machine.

Switching On and Off (Fig. A, T)

This machine has two independent switching systems. In bench saw mode, the on/off switch **1** (Fig. A) is used. In mitre saw mode, the trigger switch **17** (Fig. A) is used.

Bench Saw Mode (Fig. T)

The on/off switch used in bench saw mode offers multiple advantages:

- no-volt release function: should the power be shut off for some reason, the switch has to be deliberately reactivated.
- extra safety: the hinged safety enclosure plate can be locked by passing a padlock through the centre hasp. The plate also serves as an easy-to-locate stop button as pressure on the front of the plate will depress the stop button.

To switch the machine on, press the green start button **70**.

To switch the machine off, press the red stop button **71**.

Mitre saw mode (Fig. A)

To switch the machine on, press the trigger switch **17**.

To switch the machine off, release the trigger switch.

Basic saw cuts

Sawing in Mitre Saw Mode

It is dangerous to operate without guarding. Guards must be in position when sawing.

- Make sure that the under-table guard does not become clogged with sawdust.

Clamping the Workpiece (Fig. U–W, BB)

WARNING: *A workpiece that is clamped, balanced and secure before a cut may become unbalanced after a cut is completed. An unbalanced load may tip the saw or anything the saw is attached to, such as a table or workbench. When making a cut that may become unbalanced, properly support the workpiece and ensure the saw is firmly bolted to a stable surface. Personal injury may occur.*

WARNING: *The clamp foot must remain clamped above the base of the saw whenever the clamp is used. Always clamp the workpiece to the base of the saw – not to any other part of the work area. Ensure the clamp foot is not clamped on the edge of the base of the saw.*

CAUTION: *Always use a workpiece clamp to maintain control and reduce the risk of personal injury and workpiece damage.*

Use the workpiece clamp **34** provided with your saw. Other aids such as spring clamps, bar clamps or C-clamps may be appropriate for certain sizes and shapes of material. The left side fence will slide from side to side to aid in securing.

To Install Clamp

1. Insert the workpiece clamp into the hole lateral to the mitre fence.
2. Rotate the clamp arm toward to the front of the mitre saw.
3. Loosen the knob to adjust the clamp up and down and secure it in the choosen height.
4. Use the fine adjust knob to firmly clamp the workpiece.

NOTE: Place the clamp on the right side of the base when beveling. ALWAYS MAKE DRY RUNS (UNPOWERED) BEFORE FINISH CUTS TO CHECK THE PATH OF THE BLADE. ENSURE THE CLAMP DOES NOT INTERFERE WITH THE ACTION OF THE SAW OR GUARDS.

General Handling

- In the mitre saw mode, the sawhead is automatically locked in the upper "park" position.
- Squeezing the guard release lever will unlock the sawhead. Moving the sawhead down retracts the moveable lower guard.
- Never seek to prevent the lower guard returning to its park position when the cut is completed.
- The minimum length of offcut material is 10 mm.
- When cutting UPVC sections, a supporting piece made out of timber with a complementary profile should be placed beneath the material being cut to provide the correct level of support.

Vertical Straight Cross Cut (Fig. U)

1. Set the rotating table to 0° and make sure that the locating plunger is engaged.
2. Tighten the rotating table clamping knob.
3. Place the wood to be cut against the fence. Take hold of the control handle and press in the guard retraction lever.
4. Switch the machine on.
5. Allow the blade to cut freely. Do not force.
6. After completing the cut, release the switch and wait for the saw blade to come to a complete standstill before returning the head to its upper rest position.
7. Release the guard retraction lever.

WARNING: *Do not allow the sawhead to jump back unaided to prevent damage.*

Mitre Cuts (Fig. V)

1. Set the required mitre angle.
2. Ensure that the rotating table clamp is tightly secured.
3. Proceed as for a vertical straight cross-cut.
4. Prevent the blade cutting the table if the angle is not 45°.

WARNING: *When mitring the end of a piece of wood with a small off-cut, position the wood to ensure that the off-cut is to the side of the blade with the greater angle to the fence: left mitre, off-cut to the right mitre, off-cut to the left.*

Bevel Cuts (Fig. A, W)

1. Release the bevel clamp knob **24** and tilt the head to the angle required.
2. Tighten the bevel clamp handle.
3. Proceed as for a vertical straight cross-cut.

Compound Mitre

This cut is a combination of a mitre and a bevel cut. The limitations are 35° mitre/30° bevel. Do not exceed these limits.

Set the bevel angle and subsequently set the mitre angle.

Sawing in the Bench Mode

- Always use the riving knife.
- Always ensure that the riving knife and blade guard are correctly aligned.
- Always ensure that the mitre saw is set and locked in 0° mitre.

WARNING: DO NOT *cut any type of metal material.*

Ripping (Fig. A, X)

1. Set the bevel angle to 0°.
2. Adjust the saw blade height. The correct blade position is to have the tips of three teeth above the top surface of the wood.
3. Set the parallel fence to the required distance.
4. Hold the workpiece flat on the table and against the fence. Keep the workpiece approx. 25 mm away from the saw blade.
5. Keep both hands away from the path of the saw blade.
6. Switch the machine on and allow the saw blade to reach full speed.
7. Slowly feed the workpiece underneath the upper blade guard, keeping it firmly pressed against the fence. Allow the teeth to cut, and do not force the workpiece through the saw blade. The saw blade speed should be kept constant.
8. Remember to use the push stick **19** when close to the blade.
9. After completing the cut, switch the machine off, allow the saw blade to stop and remove the workpiece.

WARNING: *Never push or hold the free or cut-off side of the workpiece.*

WARNING: *Always use a push stick when ripping small workpieces.*

Bevel Cuts (Fig. Y)

1. Release the bevel clamp knob and set the blade to the required angle.
2. In order to prevent material jamming between the blade and the fence, position the fence to the left of the blade.
3. Proceed as for vertical ripping.

Mitre Cuts (Fig. Z1–Z3)

1. To adjust the mitre fence, loosen the stop screw locknut **76** and screw the stop **72** in or out until the mitre pointer reads 0° (Fig. Z1).
2. Set the blade height and angle.
3. Insert the slide bar **73** of the mitre fence into the groove **74** provided in the left-hand side of the table (Fig. Z2).
4. Loosen the mitre locking knob **75** and rotate the fence to set the scale to the required angle (Fig. Z3).
5. Tighten the mitre locking knob **75**.
6. Place the workpiece against the flat surface of the mitre fence. Switch on and, holding the workpiece firmly, slide the fence along the groove to take the workpiece into the blade. When the cut is completed, switch off immediately.

Fence Positions, Bench Saw Mode (Fig. AA)

- For ripping thin materials, use the 11 mm profile of the dual height parallel fence and position the fence opposite the front edge of the riving knife.
- For ripping thicker materials, use the 62 mm profile of the dual height parallel fence.
- For cross-cutting narrow and short workpieces (Fig. AA):
  - Adjust the parallel fence with the low profile facing the blade and install the rear of the fence in line with the leading edge of the blade.
  - Set the workpiece against the mitre fence (at 0° or 90°) and push the mitre fence to make the cut.
  - To prevent small offcut pieces fouling against the blade, prepare a tapered length of timber and clamp it on the rear edge of the worktable close enough to the right-hand side of the blade so that successive offcuts feed automatically to the right.
- For ripping narrow (< 120 mm) and long workpieces:
  - Place the fence in rearmost position to maintain accuracy during long cuts.
  - Push the workpiece with both hands (one on each side of the blade).
  - Use a push stick when close to the blade.
  - Support long workpieces at the outfeed side.
- For ripping wider (> 120 mm) workpieces:
  - Adjust the fence forward as in figure W if the material being cut tends to jam between the blade or the riving knife and the fence.

Optional Attachments

WARNING: *Prior to assembling any accessories always unplug the machine.*

WARNING: *Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT, recommended accessories should be used with this product.*

Dust Extraction Kit (Fig. A, E)

This machine is provided with three dust extraction points for use in mitre mode and two in bench mode.

- When sawing wood, always connect a dust extraction device designed in accordance with the relevant regulations regarding dust emission.

WARNING: *Whenever possible, connect a dust extraction device designed in accordance with the relevant regulations regarding dust emission.*

Connect a dust collection device designed in accordance with the relevent regulations. The air velocity of externally connected systems shall be 20 m/s +/- 2 m/s. Velocity to be measured in connection tube at the point of connection, with the tool connected but not running.

A seperate dust kit **36** is available as an option (DE3500)

1. Fit the dust extraction tube to the nozzles; the longer hose to upper nozzle.
2. Connect the hoses to the three way connector.

Connecting - Mitre Saw Position

1. Connect one hose to the under-table guard.
2. Connect one hose to the small diameter outlet and one to the large diameter outlet using the corresponding spouts.
3. Connect the hoses to the 3-way connector.
4. Connect the single outlet of the 3-way connector to the hose from the dust extractor.

Connecting - Bench Saw Position

1. Connect one hose to the small diameter outlet and one to the large diameter using the corresponding spouts.
2. Blank off the middle opening of the 3-way connector.
3. Connect both hoses to the outer outlets.

Mitre Saw Extra Support/Length Stop (Fig. C)

The extra support and length stop can be mounted on the left-hand side or on the right-hand side, or with two sets on either side.

1. Fit items **30** – **34** onto the two guide rails **31**.
2. Use the inclinable support **33** for cross-cutting 210 mm wide boards (15 mm thick).

Side Extension Table (Fig. D)

The side extension table **35** increases the distance from the rip fence to the blade to 600 mm or more, depending on the rod length fitted to the machine and the clamped position of the table. The side extension table must be used in conjunction with guide rails **31** (option).

The adjustable table is equipped with an engraved scale along its front edge and mounted on a sturdy base which clamps to the guide rods.

- Fit the extension table to the right-hand side of the machine for continuity of the distance scale on both tables.

Transporting

WARNING: *Always transport the machine in bench saw mode with the upper blade guard fitted.*

- *Remove the legs.*

WARNING: *When carrying the machine, always use the hand indentations (Fig.A;* **15** *) and seek for assistance. The machine could be too wide protruding for one person to handle.*

MAINTENANCE

Your DEWALT power tool has been designed to operate over a long period of time with a minimum of maintenance. Continuous satisfactory operation depends upon proper tool care and regular cleaning.

WARNING: To reduce the risk of injury, turn unit off and disconnect machine from power source before installing and removing accessories, before adjusting or changing set-ups or when making repairs. *Be sure the trigger switch is in the OFF position. An accidental start-up can cause injury.*

Lubrication

The bearings of the motor are pre-lubricated and watertight.

- Slightly oil the rotating table bearing surface where it slides on the lip of the fixed table at regular intervals.
- Clean the parts subject to accumulation of sawdust and chips periodically with a dry brush.

Cleaning

WARNING: *Blow dirt and dust out of the main housing with dry air as often as dirt is seen collecting in and around the air vents. Wear approved eye protection and approved dust mask when performing this procedure.*

WARNING: *Never use solvents or other harsh chemicals for cleaning the non-metallic parts of the tool. These chemicals may weaken the materials used in these parts. Use a cloth dampened only with water and mild soap. Never let any liquid get inside the tool; never immerse any part of the tool into a liquid.*

WARNING: To reduce the risk of injury, *regularly clean the table top.*

WARNING: To reduce the risk of injury, *regularly clean the dust collection system.*

Before use, carefully check the upper blade guard, movable lower blade guard as well as the dust extraction tube to determine that it will operate properly. Ensure that chips, dust or workpiece particle cannot lead to blockage of one of the functions.

In case of workpiece fragments jammed between saw blade and guards disconnect the machine from the power supply and follow the instructions given in section ***Mounting the Saw Blade***. Remove the jammed parts and reassembling the saw blade.

Optional Accessories

WARNING: *Since accessories, other than those offered by DEWALT, have not been tested with this product, use of such accessories with this tool could be hazardous. To reduce the risk of injury, only DEWALT recommended accessories should be used with this product.*

Saw Blades

ALWAYS USE noise reduced 250 mm SAW BLADES WITH 30 mm ARBOR HOLES. SPEED RATING MUST BE AT LEAST 3000 RPM. Never use a smaller or greater diameter blade. It will not be guarded properly. Use cross cut blades only. Do not use blades designed for fast ripping, combination blades or blades with hook angles in excess of 10°.

BLADE DESCRIPTIONS		
APPLICATION	**DIAMETER**	**TEETH**
Construction Saw Blades *(thin kerf with anti-stick rim)*		
General Purpose	250 mm	30 (Series 60)
Woodworking Saw Blades *(provide smooth, clean cuts)*		
Fine crosscuts	250 mm	60 (Series 60)

Consult your dealer for further information on the appropriate accessories.

Protecting the Environment

Separate collection. Products and batteries marked with this symbol must not be disposed of with normal household waste.

Products and batteries contain materials that can be recovered or recycled reducing the demand for raw materials. Please recycle electrical products and batteries according to local provisions. Further information is available at **www.2helpU.com**.

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